

SALEM XHS

PREMIUM HIGH-SPEED ROUTER BITS

This new line of high-speed routers, developed exclusively for **Salem Fabrication Supplies**, provides **unbeatable performance** in high production environments. The **XHS** line is capable of speeds of up to 1 meter/minute and helps **improve process times and production capabilities**.



Mill Router Bits

10 x 30 mm – 3 segments.....DRG103XHSDD
 14 x 45 mm – 4 segments DRG144XHSDD
 20 x 45 mm – 6 segments.....DRG206XHSDD

Mill Router Bit for Forvet

15 x 27 mm – 6 segments..... DR15FDD

Additional options available. Contact Salem for more information.

Salem XHS Router Bits – Standard Parameters

Ø	Glass Thickness	RPM	Feed Rate
8 mm	4 - 5 - 6 mm	8,350	0.35 - 0.5 m/min
	8 - 10 - 12 mm	8,350	0.25 - 0.35 m/min
	15 - 19 mm	8,350	0.15 - 0.25 m/min
10 mm	4 - 5 - 6 mm	8,600	0.7 - 1.0 m/min
	8 - 10 - 12 mm	8,600	0.5 - 0.7 m/min
	15 - 19 mm	8,600	0.3 - 0.5 m/min
12 mm	4 - 5 - 6 mm	9,300	0.7 - 1.0 m/min
	8 - 10 - 12 mm	9,300	0.5 - 0.7 m/min
	15 - 19 mm	9,300	0.3 - 0.5 m/min
14 mm	4 - 5 - 6 mm	8,000	0.7 - 1.0 m/min
	8 - 10 - 12 mm	8,000	0.5 - 0.7 m/min
	15 - 19 mm	8,000	0.3 - 0.5 m/min

Ø	Glass Thickness	RPM	Feed Rate
15 mm	4 - 5 - 6 mm	7,500	0.7 - 1.0 m/min
	8 - 10 - 12 mm	7,500	0.5 - 0.7 m/min
	15 - 19 mm	7,500	0.3 - 0.5 m/min
16 mm	4 - 5 - 6 mm	7,000	0.7 - 1.0 m/min
	8 - 10 - 12 mm	7,000	0.5 - 0.7 m/min
	15 - 19 mm	7,000	0.3 - 0.5 m/min
20 mm	4 - 5 - 6 mm	5,600	0.7 - 1.0 m/min
	8 - 10 - 12 mm	5,600	0.5 - 0.7 m/min
	15 - 19 mm	5,600	0.3 - 0.5 m/min

The standard working parameters that are listed on these charts are only for our Salem XHS premium router bits and they may need adjustment depending on the working conditions.

CONTACT SALEM TODAY! LEARN MORE ABOUT OUR SALEM XHS PREMIUM LINE!



800.234.1982 | info@salemftg.com | www.SalemFTG.com

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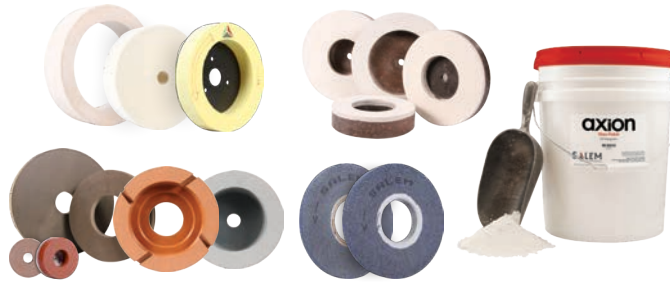
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Sanding Discs | Wheel Dressing



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Cutting Wheels & Fluids



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